



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-105
Job Sheet 167316



Part No: D2565-105

Job Qty: 5 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/9/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

DWG REV. E

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/8/17	0.00	0.00	Start up container		MCC
100	Brake NC	5 pcs		11/8/17	0.90	0.60	Brake NC 3		MCC
120	QC	5 pcs		11/8/17	0.00	0.00	QC5		
130	Powdercoat	5 pcs		11/9/17	0.00	0.14	Powdercoat2		BRP 11-16
140	QC	5 pcs		11/9/17	0.00	0.00	QC3		38
150	Packaging	5 pcs		11/9/17	0.00	0.00	Packaging3		988
160	QC21-SA	5 Ea		11/9/17	0.00	0.00	QC21		17/11/20

57353

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Descriptions: 130 - START TIME: 3:00 FINISH TIME: 3:30 - O.V.T: 4:00 M138014

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	8	176	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 3:23 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S008365 Strut D2565 - 105 PART NO: Revision: Operation: Change No:	DISPOSITION ☐ work ☐ scrap ☐ as-is ☐ moved Mfg Date: 11/09/17 Job No: 167316	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">Skid-tube</td> <td style="width: 25%;">Cross tube</td> <td style="width: 25%;">Water Jet</td> <td style="width: 25%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> </table> QTY Effective : _____ Disposition Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier															
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